

U-POL®

REFACE

Polyester Spray Filler

Description	REFACE is a highly effective two component spray filler for the preparation of irregular steel and glass fibre surfaces. REFACE gives a very high build, adheres excellently to steel, is easy to sand and is the ideal base for most paint systems..
Surface preparation and instructions for use	REFACE can be applied to the following surfaces:- <ul style="list-style-type: none">• Bare steel. (*)• Polyester fillers.• Old sound paint surfaces (with the exception of thermoplastic acrylics). * Note: REFACE is <u>not recommended</u> for use over Aluminium, Galvanized (Zinc coated) or etch primers. Degrease with Precleaner or panel prep and allow to dry. E.g. S2000, S2001 or S2002. Abrade with 80 grade paper for bare steel or 240 grade for painted surfaces. Re-clean and dry.
Hardener	Mix REFACE and hardener thoroughly. Add hardener at 5 parts per 100 by volume or 3% by weight. Only mix amount required for immediate work. Never return unused mixed product to the can.
Health and Safety Statement	FOR PROFESSIONAL USE ONLY. Read full instructions before use. IMPORTANT: This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the material safety data sheet for full handling instructions and personal protection information. These are available via your local stockist or via the U-POL website at WWW.U-POL.COM . U-POL disclaim any liability where the user does not wear the recommended personal protective equipment.
Application	Stir well before use. Minimum recommended working temperature is 15°C. Application with a gravity fed gun is preferable e.g. U-POL GUNGHV20, though a suction gun will suffice. Use a 2mm-3mm fluid tip. Hold gun 15-20cm from the panel. Layers may be built up wet-on-wet, but 5-10mins. Between coats is recommended.
Pot Life	45 – 60 mins at 20°C
Build and Pressure	2-3 coats will give a very high build. Each pass will give a build of approximately 75-100 microns. A pressure of 3-3.5 BAR is required at the gun.
Drying Time	2-3 hours at 20°C or 30 mins. at 60°C. Drying time is dependent upon film thickness, humidity and temperature.
Overpainting	Wet or dry flat, clean and dry thoroughly, REFACE may then be overcoated with most primers and paint systems. A non sanding sealer is necessary if used in damp climatic conditions.
VOC Information	The EU limit for this product (product category: IIBc) in ready to use form is 540g/litre. The VOC content of this product in ready to use form is 200g/litre
Product Codes	U-POL/SF1 - 1L / 1800g tin U-POL/SF2 - 2.5L / 4500g tin

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